

The Difference is Comfort • Beauty • Security • Energy Efficient

www.chswindows.com

866.626.9441



The beauty, design and style of the

PRIMAX Signature Window

is built, crafted, and made with pride in the USA.

Replacing your windows has many benefits to your home such as; boosting it's beauty, giving it an added custom design touch and will transform your homes curb appeal. All while reducing energy costs and increased comfort.

PRIMAX *Signature* **Window** is built to resist whatever mother nature can throw at it.

"We love our windows and I love the fact I can tilt them in for easy and safe cleaning. They had so many selections of frame colors that it blends well with the interior woodwork..."

-Dede G.

6 REASONS

Homeowners Replace Their Windows



Energy-efficient & Performance

The #1 reason homeowners replace their windows is to save the maximum amount of money they pay on energy bills from heating and cooling their home. Our

PRIMAX Signature Window

gives energy efficiency and performance while also reducing outside noise; beyond compare.

Eliminating costly maintenance.

Old wooden, storm or vinyl windows are costly to maintain.

Beauty and Design. Newly designed windows give your home a new fresh look.

Security. Older windows lack strength and proper security measures from intruders.

Increased Value. New windows add curb appeal and increase the value of your home by adding strength and beauty.

Ease of cleaning. Older windows are harder to clean and are unsafe. New glass technology helps windows stay clean and tilit-in for easy safe cleaning.





The **PRIMAX** *Signature* Composite Casement Windows are irresistibly charming. They have weather tight seals. Effortless crank handles that conveniently fold down as not to intrude with your curtains or blinds. Our casement windows feature low-E coatings, argon gas fills, and superb insulating features. Signature Casement windows are ENERGY STAR* certified, meaning they can help you save on monthly energy costs. They also exceed industry standards for impact resistance, weather-ability, and heat resistance. Casement windows have a heavy-duty vinyl frame and a heavy duty steel multi-point locking system.

AWNING Windows

The PRIMAX Signature Composite In-swing and Out-swing Awning Windows incorporate many of our Casement window features. Awning windows making it easier to reach when opening. An awning window is unique, because it is hinged at the top and opens outward, preventing rain or falling leaves from entering your home. Featuring triple pane, awning windows are also great basement windows due to the ease with which they allow for ventilation.





Single Lever Multi-Point Locking System

Dual arm operator that has a corrosion resistant coating.

In-Swing

Out-Swing

The PRIMAX Signature Composite Slider Windows offer a classic design that lends itself from contemporary look to modern style homes. With ease, the Slider Window can be lifted out for cleaning. Slider windows add protection from the outside elements and can be customized with hardware and grid options.



PICTURE Windows

The **PRIMAX** *Signature* Composite Picture Windows fills your home with natural light and creates a large canvas for beautiful views with elegance, efficiency, and security. With a reinforced structural center lite as the foundation. The **PRIMAX** *Signature* Composite Picture Windows are easier to maintain than standard windows and help with insulation and weatherproofing.

BAY & BOW Windows The PRIMAX Signature Composite Bay or Bow Windows can provide the sweeping panoramic view they deserve. Whether your dream landscape is your garden, the forest, a river, or the 18th hole, some views just beg to be seen when a standard window doesn't do justice to your surroundings. With Composite's premium quality materials, superior craftsmanship, and energy-efficient features, our classic bay and bow windows offer a unique style and dimension to a home. They come custom built in a combination of three or more angles for your viewing pleasure. Bow Window Model Bay Window Model



PATIO Doors

Enjoy all the best features of a **PRIMAX** *Signature* window in the form of a door. Our Patio Doors come in a variety of styles and models.

We provide a palette of frame and glass options -- you provide the inspiration. Bring in the outdoors while taking advantage of energy-savings along with protecting the interior environment.

Our standard multi-point locking system with structural reinforcement and a rot resistant sill provides you with long lasting security, efficiency and peace of mind.

> Patio Door Hardware: Black, White, Nickel, and Beige

With its double locking action, it is virtually impossible to remove the door by lifting it off its track. Notice the two channels in the lock. In addition it has a key lock.



A sliding patio door includes a locking screen that adds some security so you can leave your door open and enjoy a comfortable breeze. Screens also keep insects and other pests outside where they belong.

The Foot Lock is an additional security lock for the dual locks above. Additionally the foot lock will allow you to partially open your door and lock it in position for secure ventilating.

Three Exclusive & Dynamic Features



Windows that almost clean themselves.

Work can be a pleasure, but window cleaning is a chore. Exterior window surfaces require constant maintenance, but not so with EZ Clean glass. EZ Clean means glass stays cleaner longer. And when you must clean your glass, it'll be easier and fast. Neat+ uses a combination of static dissipation to reduce the amount of dust on the window's surface, along with help from the sun to breakdown greenhouse gases and other pollutants to keep the window naturally cleaner.



Rain on ordinary glass

Rain on Signature Ez Clean Glass

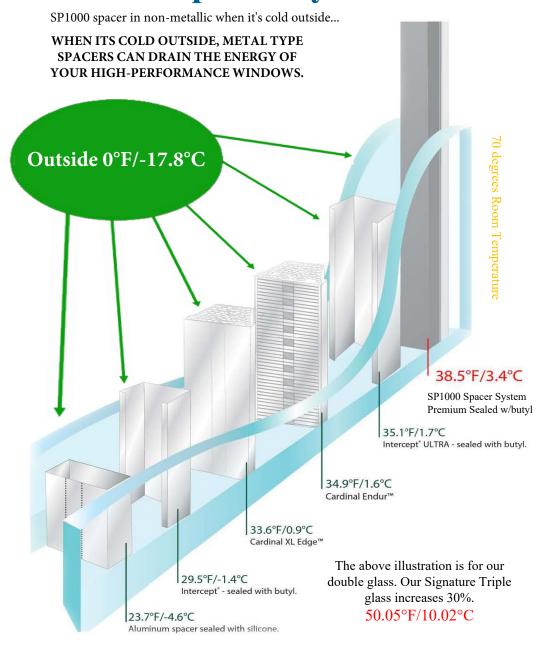
MagnaSeal

Sealing the window like your refrigerator.

MAGNASEAL is a magnetic sheet that is the safest, most effective, and efficient ways to prevent leaks. It has a ultra-tight magnetic seal. It keeps the cold out in the winter and heat in the summer when the window is closed, and the lock is engaged. The seal acts like your refrigerator seal when the door is closed.



SP1000 Spacer System



FRAME FEATURES & Options

1 Composite Reinforced Vinyl Sashes

Adds superior strength, integrity, insulation, and tilt-in for an easy clean,



2 Dual Vent Locks

Allows windows to be vented for fresh air without sacrificing security. Strong enough to tolerate forcefully raising the window without giving.

Dual Tech Tilt 'n Lock

Incorporates same lock and tilt-in hardware -- eliminating separate sash lock. One lever disengages lock, with one more step opening the latch to tilt-in.

3 Beveled Exterior with integral drip cap Aesthetically pleasing; keeps glass cleaner.

4 Double-barrier fin-seal weather stripping Tight seal — prevents air and water infiltration. Keeps you to stay warmer in the winter and cooler in summer.

5 Stepped down window jam Improves structural strength allowing you to stay warmer in the winter and cooler in summer.

6 Self-adjusting stainless steel balance system Strongest in the industry; allows homeowner to effortlessly raise and lower sash,

7 Triple Insulated Glass

Superior thermal performance; sound deadening.

8 Truly Sloped sill

Keeps water outside of your home with no need for weep holes.

9 Bulb seal

Creates an ultra-tight seal; prevents cold air infiltration.

10 Magna Seal

Magnetic seal like a refrigerator door creating an airtight seal.



OUTPERFORM because of 3-N-1 frame Construction



11 Structural Foam Filled Multi-chambered fusion-welded main frame Improves structural and thermal performance. As well as creating effective insulating air spaces for thermal efficiency.

12 Handle

Easy to raise window. You can also have an additional handle installed.

FEATURES & Options

The **PRIMAX** *Signature* Composite offers homeowners a variety of custom design options and features. allowing you the flexibility so you won't have to compromise your vision when designing your room.

You have virtually limitless options and features at your fingertips to design the windows that will enhance the beauty of your home.



PRIMAX Signature Composite 50 Year Warranty

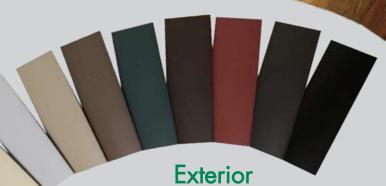
- Glass Breakage.
- Reliability of the Company.
- Quality of the product.
- Expertise of the labor.
- The cost and value.
- Warranty protection.
- 30 Day money back guarantee.



COLOR OPTIONS

Interior

White • Beige • Oak MediumOak • Cherry



White • Desert Sand • Harbor Stone • Natural Clay • Earth Brown Country Green • Musket Brown • Barn Red • Bronze • Black

Printed images may vary from actual colors. Selections should be made based on the color samples available from your dealer.



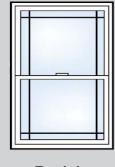
GRID OPTIONS

Dust-free grille aluminum bars placed in the airspace between the window panes making it easier to clean.

They are available in the standard colors, styles, and options.









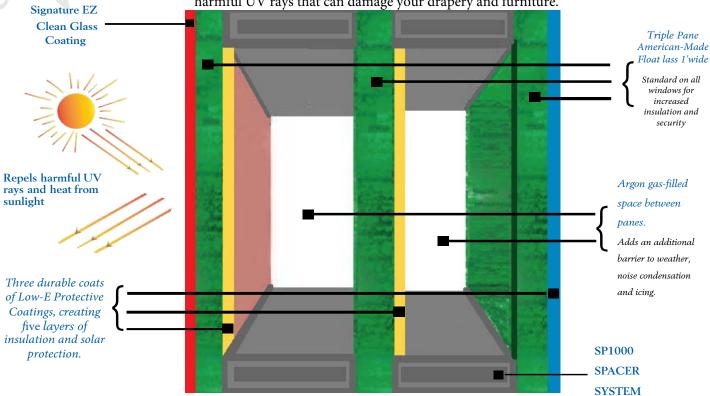
Colonial

Prairie

Diamond

GLASS Options

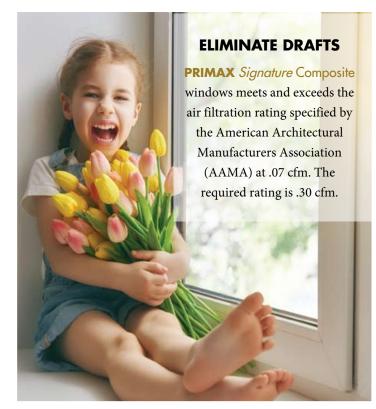
ONLY with PRIMAX Signature Composite Windows can you get the glass you need. Five exclusive coats of Low-E glass that help you control heating and cooling costs in virtually any climate. Our glass incorporates self clean EZ Clean Glass in exterior surfaces that block harmful UV rays that can damage your drapery and furniture.



Primax *Signature* Exceeds Requirements by 47% on U-Factor & 100% on SHGC.

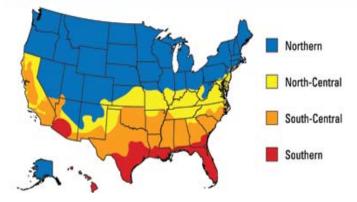
NFRC Energy Star Requirements

ENERGY PERFORMANCE DETAILS			ENERGY PERFORMANCE DETAILS		
Model	U-Factor	SHGC	Model	U-Factor	SHGC
Double Hung	.19	.20	Double Hung	<u><</u> .30	<u><.40</u>
Slider	.19	.20	Slider	<u><.</u> 30	<u><.40</u>
Picture	.19	.20	Picture	<u><</u> .30	≤.40
Casement	.19	.20	Casement	<u><.</u> 30	<u><.40</u>





ENERGY STAR® for Windows, Doors, and Skylights
CLIMATE ZONE MAP



ONLY PRIMAX MEETS AND EXCEEDS OVER ALL 4 ZONES

Performance criteria for windows is based on ratings certified by the National Fenestration Rating Council (NFRC), and vary for each of the climate zones shown in the map above.



Endorsed by Many Celebrities



PRIMAX Survey windows



Primax COMPOZIT Home Systems Founders go back to the first window ever designed for replacement in 1958; creating what would become the window replacement industry. We were instrumental in designing some of the most innovative products early in the industry, a practice that still drives our business today. Our Founder, Charles Smith, the second generation dating back to the beginning of the window industry since 1958.



40 Years of Service















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